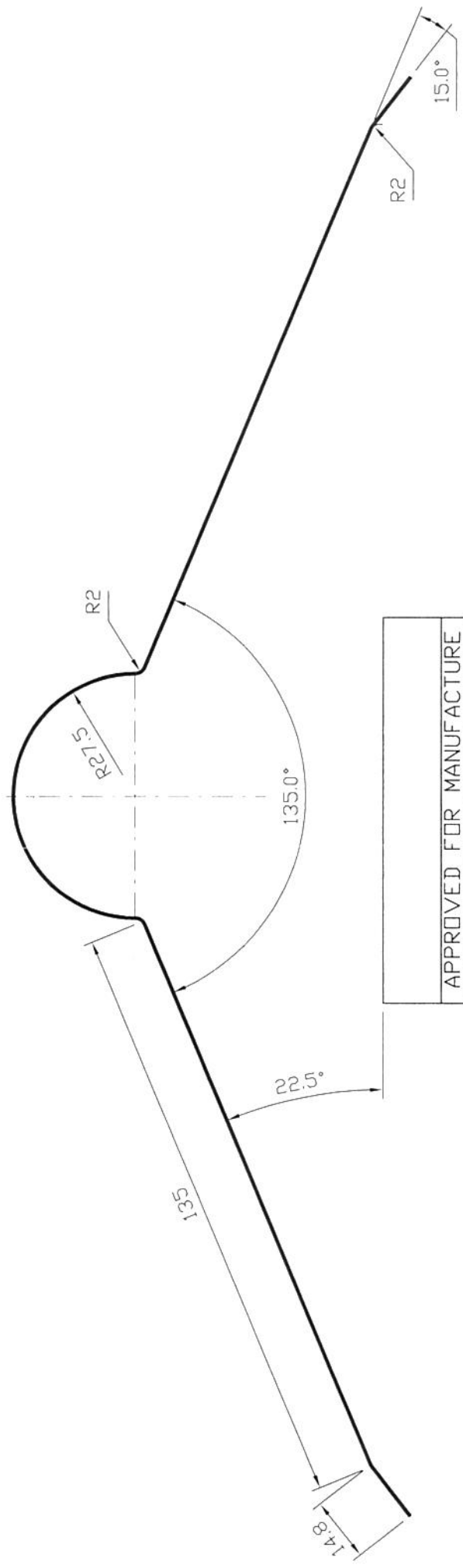


Material: THICKNESS: 0.55mm G300
STRIP WIDTH: 390mm
Finish: ZINCALUME AZ150, OR COLORBOND AZ150



TOLERANCES UNLESS OTHERWISE STATED ± 1

Permissible Deviations for Dimensions:				ROLL TOP RIDGE PROFILE	
$\geq 0.5 \& \leq 6$	$> 6 \& \leq 30$	$> 30 \& \leq 120$	$> 120 \& \leq 400$	$> 400 \& \leq 1000$	$> 1000 \& \leq 4000$
± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5
FAB ± 0.1	± 0.3	± 0.5	± 0.8	± 1.2	± 2
RAD CHAMF		$\geq 0.5 \& \leq 3 = \pm 0.2$	$> 3 \& \leq 6 = \pm 0.5$	$> 6 = \pm 1$	GENERAL: ± 1
UNLESS OTHERWISE STATED REMOVE SHARP EDGES!					
COPYRIGHT This design and print is the property of DIE-CRAFT ENG. PTY LTD and must not be used, reproduce or copied, wholly or in part, without written permission from company. Supply of this design and print represents a confidential communication between the Company and the recipient.				TITLE	
MANUFACTURED AND INSPECTED BY				DATE	
MANUFACTURE TIME				13/04/2010	
SCALE DO NOT SCALE				DRG BY	
For explanation of drawings and tolerances refer to A.S.1100				W.Schenk	
APEX-ROLL TOP				000 A	